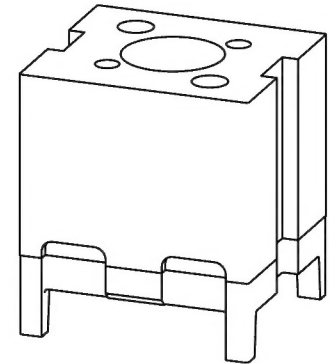
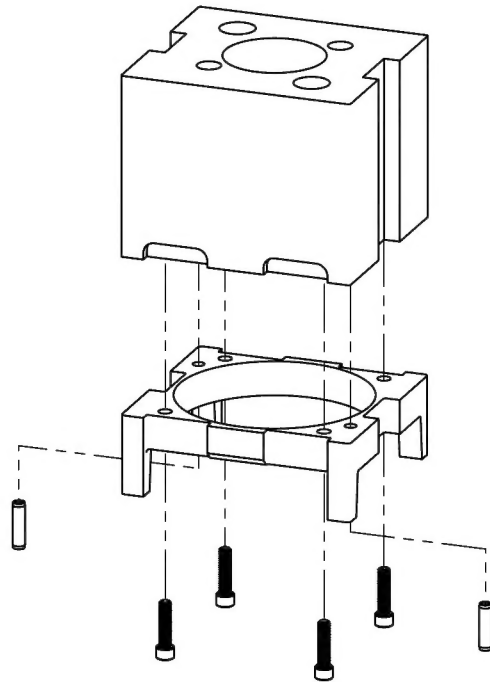


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



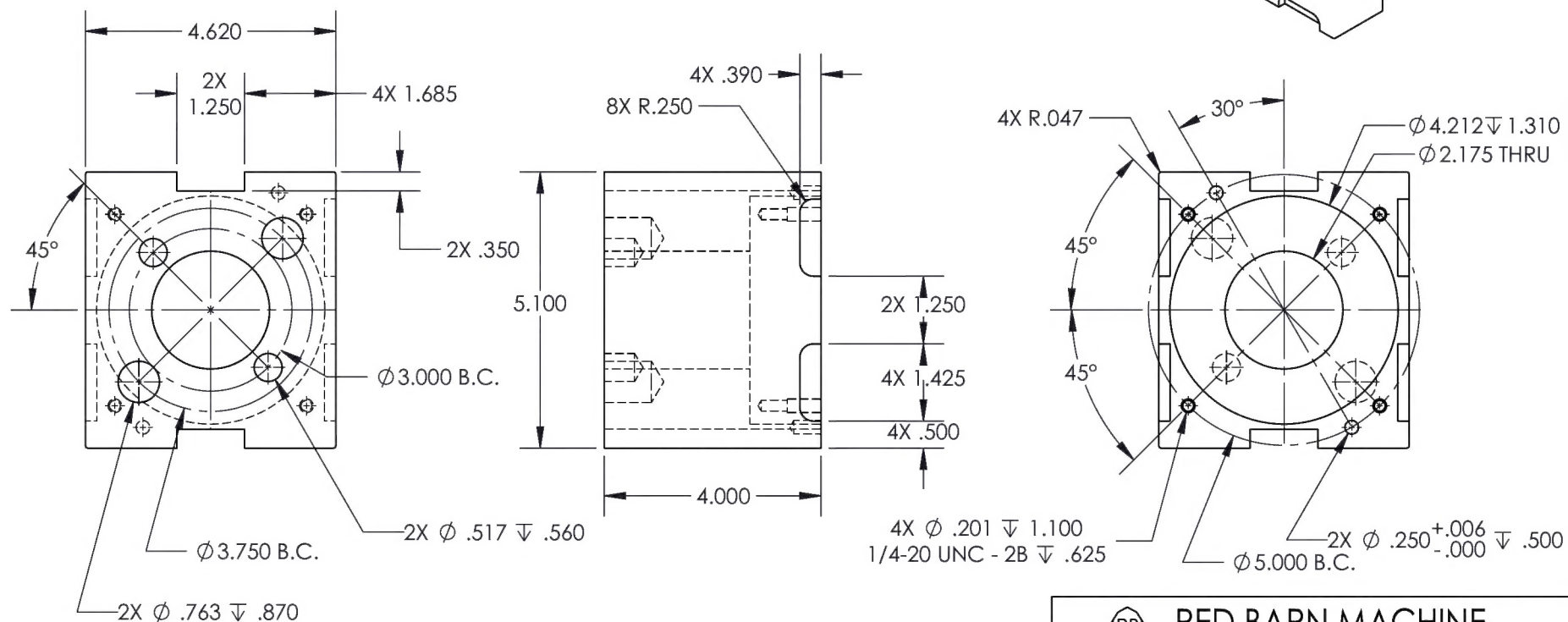
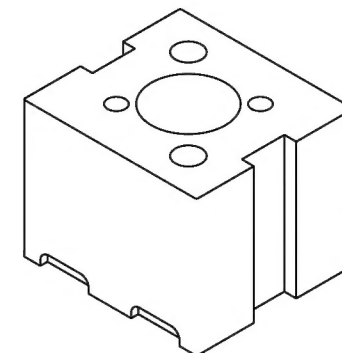
UNDER REVIEW

URF 19-1167 19.10.31 (VM)


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOP	6061	4-1/8 X 4-3/4 X 5-1/4	
			-3	1	BASE	4140	1-7/8 X 4-3/4 X 5-1/4	
		B/O	-5	4	SCREW	STEEL	1/4-20 X 1 MCMaster-CARR #91251A542	
		B/O	-7	2	SPRING PIN	STEEL	1/4 X 1 MCMaster-CARR #97855A230	

 RED BARN MACHINE	
TITLE REACTION ADAPTER	
DWG NO. RBT18570	REV
MAT'L 	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 204B, 205A1, & 212	
SCALE 1:4	DATE 9/25/2012
SHEET 1 OF 3	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

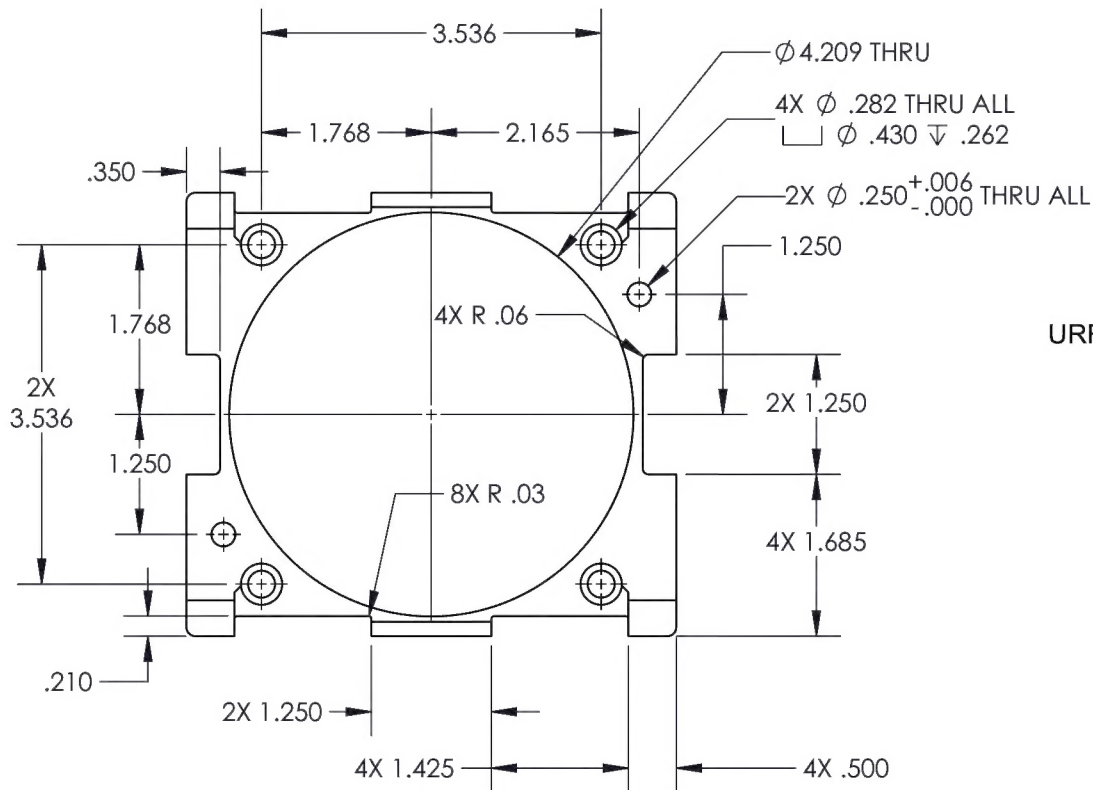
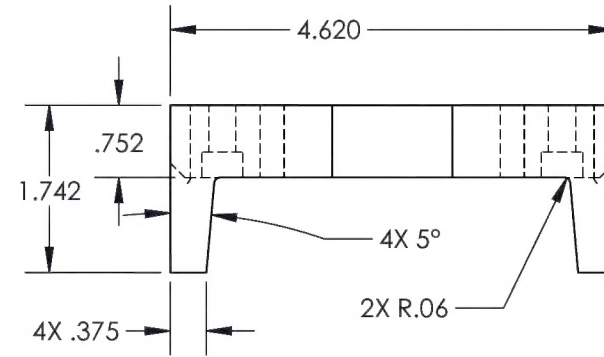
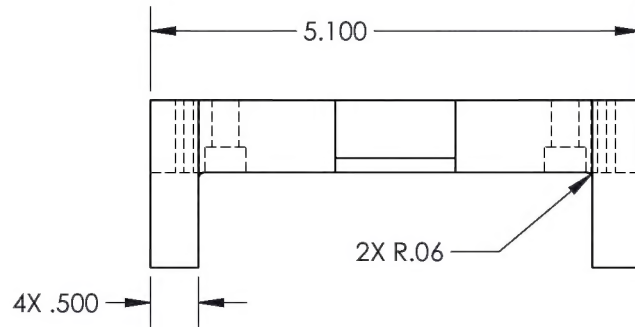


URF 19-1167 19.10.31 (VM)

		<h1>RED BARN MACHINE</h1>	
TITLE		<h2>REACTION ADAPTER</h2>	
DWG NO.		RBT18570-1	
MAT'L 6061		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		HEAT TREAT FINISH CLEAR ANODIZE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC MIL-A-8625F, TYPE II, CLASS	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 204B, 205A1, & 212	
SCALE 1:3	DATE 9/25/2012	SHEET 2 OF 3	

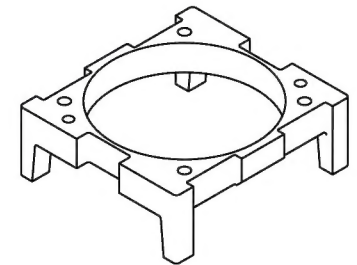
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

URF 19-1167 19.10.31 (VM)



RED BARN MACHINE			
TITLE			
REACTION ADAPTER			
DWG NO.			REV
RBT18570-3			
MAT'L 4140		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT 28 HRC	
.XX ± .01		FINISH BLACK OXIDE	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 204B, 205A1, & 212	
SCALE	1:2	DATE	9/25/2012
		SHEET 3 OF 3	